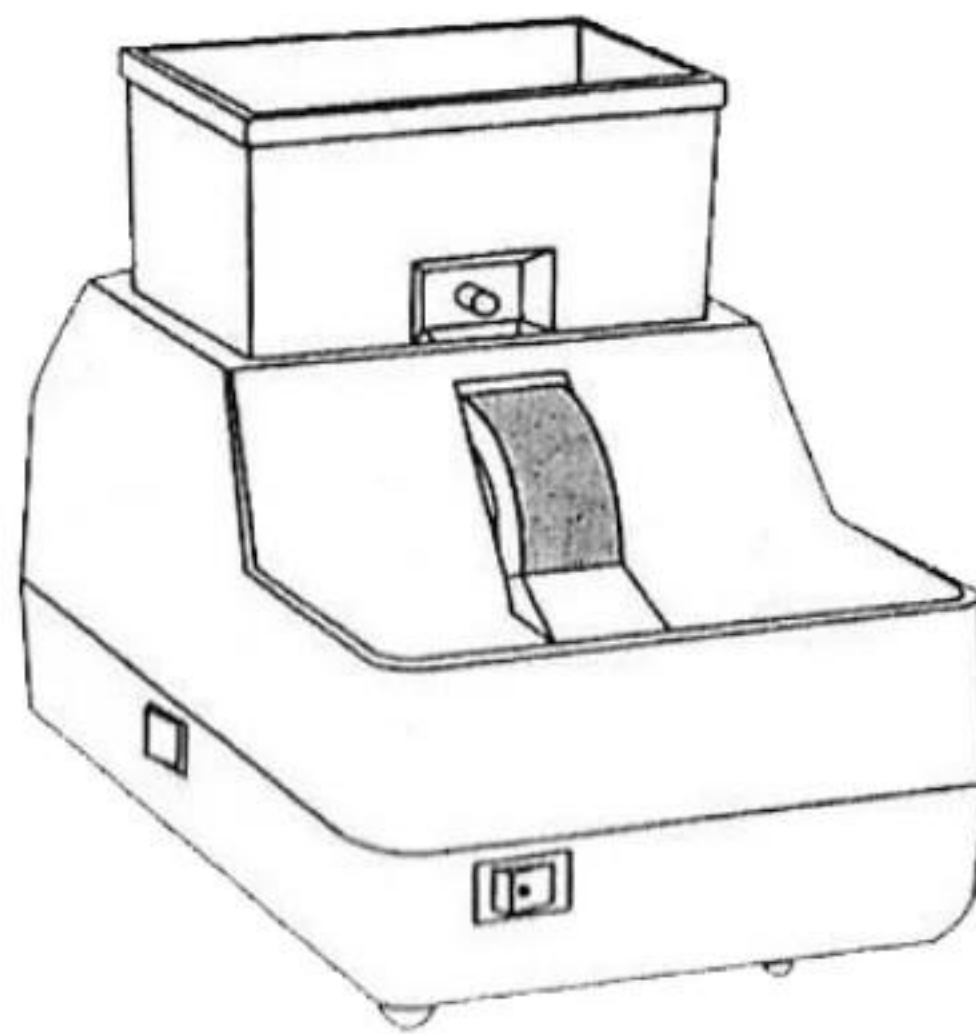

HE-1200

HAND EDGER

User's Manual



Advice to users

Safety Precautions

[Warning]

Don't operate the machine before you read over and thoroughly grasp all the instructions and rules. And violation of the the rules stated in the manual may cause accidents such as fire, shock personal injury etc.

In order to operate the machine and instruct others on the safe side all the time, Please read this manual carefully.

Note: The manufacturer of this machine is out responsible for to any accident caused by a careless operator who pays no attention to the rules of precatuions related below.

[Precautions]

- Don't use this machine for any other purposes than hand-grinding the edge of lens.
- While the machine is working, don't touch the grinding wheel to avoid getting injured.
- When the electric power cannot reach the intensity demanded (voltage and frequency), don't use the machine. You have to be clear about the particular condition of the power supply.
- Don't place the machine in high temperature or leave it exposed to strong sunlight.
- If any liquid or other material comes into the machine, turn the switch off immediately and pull the plug out of the wall socket. It cannot be operated by an expert in this line.
- No other spare parts can be fitted in the machine than its own elements.
- Don't make the machine over-loaded or ram any of its spare parts.
- If the machine is left idle for a period of time, please remove the plug out of the wall socket.

Names of components

Unwarp the Machine(From the Package)

1. Open the carton, and take the machine wrapped in the foamed plastics.
2. Take the machine out carefully and place it on a big enough and quite stable desk.

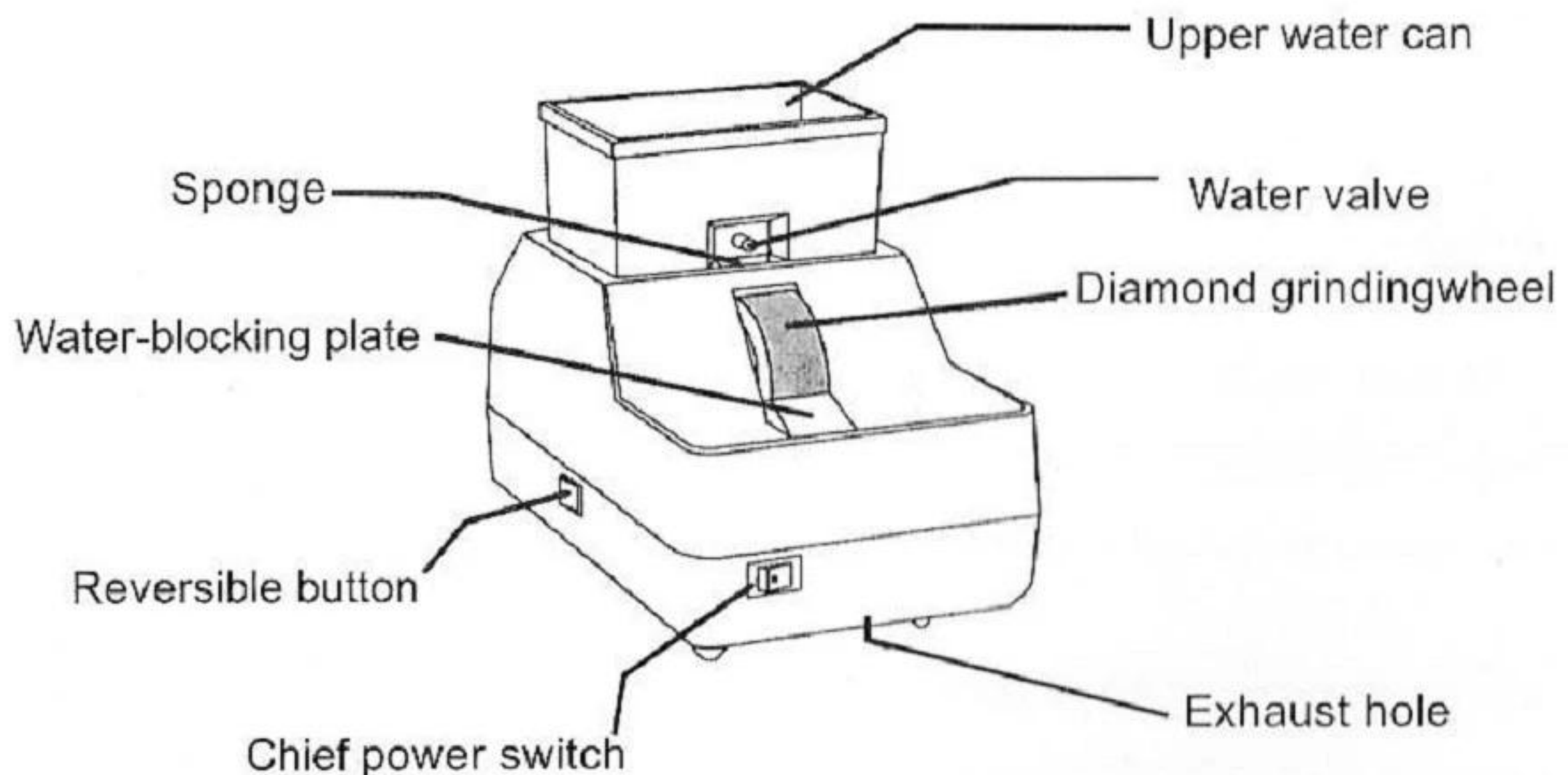
Accessories

Please give a check to the following accessories as soon as you take the machine out of the carton.

an length of hose

an oilstone stick

Names of the Spare Parts



Direction for Operation

When this machine is to be used, connect the hose with the adaptor of the lower water can. Then place the lower water can onto the bottom of the machine (the water can run out either in the front or at the back) and lead the drain pipe to the sewer tunnel.

Place the upper water can on the top of the machine and let in the clean water. When the machine is used for the first time, take the sponge out from under the water valve, put it into the water, press it with your hand and then put it back in its original place after it absorbs enough water. Open the water valve and let the water drip at 80-100 drops a minute. Then turn on the switch. The machine is ready to be used.

If Model W grinding wheel is chosen, the right side will be rough ground, and the left side fine ground. When Model WV grinding wheel is chosen the result will be the same, but there is also a V-shaped slot to refine the lens.

After the machine is used for a period of time, take the lower water can out and clean it in case the draining hole should be blocked.

When the grinding wheel has been used for a period of time, grinding fatigue will appear (failing to grind in). In this case, use the oilstone stick to recondition the wheel. While this is being done, open the water valve

The reversible button on the left side of the machine is a backward or forward adjustor (not used often). When it is required to run in normal direction or opposite direction, the chief power switch should be turned off or machine will be damaged.

HE-1200

HAND EDGER